Technical Information Bulletin

SUBJECT: New TR ROM's / Master Cut Length **Document No.: 20008**

[ ] Factory Modification [ ] Field Modification [ ] Safety Information [X] Technical Information [ ] General Information [ ] Adv. Tech Information	Applies to: All TR's	Modification Schedule: [ ] TBS [ ] Next Call [ ] Next PM [X] As Necessary	Factory Installed_____ Field Installed_____ FittingTime _____

Summary: Some TR's have exhibited a Master cut length problem where the tail end of the Master is cut slightly short and does not wrap completely around the Drum. This can result in ink seepage out of the uncovered area and onto the pressure roller during printing and can cause set-off on your copies. ROM's are now available for the TR that include a test mode for adjusting length of Master on Drum. If you have exhausted all relevant mechanical adjustments and still have a consistent problem with Master cut length, please order and install these ROM's.

Procedure: Replace System ROM with new version. Use **Version 2.02** for stand-alone machines and **Version 2.02A** for machines that are interfaced.

TR ROM	Part Number
2.02 (stand-alone)	**889-97202-000**
2.02A (interfaced)	**889-98202-000**

Note: THESE ROM'S DO NOT SUPPORT TEST MODE 92! YOU WILL LOSE THE ABILITY TO CONTROL MASTER AND COPY COUNT SIGNALS IF THESE ROM'S ARE INSTALLED!

No.	Test Item
218	**Extension of Master length on Drum** **(Adjustment of the tail end margin of master on the Drum)**

SW setting	0	1	2	3	4	5	6	7
Amount (mm)	±0	+1	+2	+3	+4	+5		
	8	9	A	B	C	D	E	F

Tip: Insert a copy of this TIB at the end of Appendix (2) in your *TR Technical Manual*.

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Serial Number Cut-In:

1510-A/Mtr200	N/A	1510-A/Pic.	N/A	1510-UL	N/A
1510-Latin	80750576	1530-B/Mtr200	80607013	1530-B/Pic.	N/A
1530-B/Mtr100	N/A	1530-B/CH	N/A	1550-B/KR	N/A
1550-B/CH	80901021	1000-B/CH	80851080		